

# Standard Steel Pipe

A53 Schedule 40

Submittal Data Sheet



## FM Approved and Fully Listed Standard Pipe

Wheatland's A53 Schedule 40 steel pipe is UL Listed and FM Approved, sizes 1 through 6 NPS, for use in standard pipe applications, and is suitable for welding, threading and grooving.

## Approvals and Specifications

The product meets or exceeds the following standards:

- ASTM A53, Type F, Grade A, 1" – 4"
- ASTM A53, Type E, Grade B, 2" – 8"
- ASME B36.10M
- Federal Specification WW-P-404

## Manufacturing Protocols

The weld seam of Wheatland's A53 ERW Grade B is heat-treated after welding to 1,400 F, we slowly cool the steel in order to toughen it and reduce its brittleness. Our products are subjected to the toughest possible testing protocols to ensure the highest quality and long-lasting performance.

Wheatland's SureThread™ standard steel pipe is hot-formed and heated during tube formation, not just the edges, as the coiled steel reaches 2,450° F, rollers bend the steel into a cylindrical shape and the pressure and heat fuse the edges together. There are no flash forms in this process, allowing for a continuous weld. It all adds up to an extremely strong, yet easily machinable pipe. Our 1"–4" SureThread product is a full-bodied annealed product.

## Finishes and Coatings

The average weight of zinc coating shall not be less than 1.8 ounces per square foot of surface (inside and outside). When galvanized pipe is bent or otherwise fabricated to a degree that causes zinc coating to stretch or compress beyond the limit of elasticity, some flaking of the coating may occur.

Wheatland's MIC SHIELD™ coating, when initially applied to the inner wall of the pipe, acts as a sanitizing agent to clean the contact surface. MIC SHIELD coating thereafter adheres

## WEIGHTS AND DIMENSIONS CHART

NPS	NOM. OD INCHES	NOMINAL WALL	WT./FT. H <sub>2</sub> O FILLED	WT./LBS. FT.
1	1.315	.133	2.052	2.17
1¼	1.660	.140	2.919	2.27
1½	1.990	.145	3.601	2.72
2	2.375	.154	5.109	3.66
2½	2.875	.203	7.871	5.80
3	3.500	.216	10.783	7.58
4	4.500	.237	16.311	10.88
5	5.563	.258	23.262	14.63
6	6.625	.280	31.498	18.99
*8	8.625	.322	50.210	28.58

\*8" Schedule 40 is not UL or FM Approved.



to the pipe wall, serving as a protective coating that guards against contamination by impeding the attachment of microbes to the pipe wall. This limits the opportunities for corrosion from microbiological organisms in the water supply, when the sprinkler pipe is initially installed. The integrity of this protection and its benefits can be preserved through a combination of additional and routine treatment options outlined in NFPA 13. MIC SHIELD coating is available for Wheatland black steel pipe, sizes 1"–6" and 8" upon request.

## Product Marking

Each length of Wheatland fire sprinkler pipe is continuously stenciled to show the manufacturer, type of pipe, grade, size and length. Barcoding is acceptable as a supplementary identification method.

## SUBMITTAL INFORMATION

PROJECT:

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CONTRACTOR:

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DATE:

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ENGINEER:

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SPECIFICATION REFERENCE:

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SYSTEM TYPE:

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LOCATIONS:

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COMMENTS:

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